

Cincinnati Hydraulic Shear Manual

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The purpose of leveling a CINCINNATI SE Hydraulic Shear is to establish the proper running clearance between the ram and ram guides. The firststep is to get close to the proper clearance by leveling the shear table. The table is leveled by placing flatsteel shims of proper thickness under the housing feet as required.

OPERATION, SAFETY, AND MAINTENANCE MANUAL CINCINNATI

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The user can operate the shear in three different Stroke Modes: "Inch", "Single Stroke", or "Continuous". To select a Stroke Mode, press and release the toolbar button until it indicates the desired mode. For a description of these modes, see STROKE MODE in the RUN/EDIT PAGE section of this manual.

A SUPPLEMENT TO THE OPERATION MANUAL FOR THE

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HS Series Hydraulic Shear CINCINNATI Hydraulic Shears provide power and high value for low-cost, dependable shearing and are available in standard capacities for cutting 10 gauge up to 3/4" metal plate. All steel interlocked construction improves reliability by eliminating stresses inherent with welded joints.

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All Cincinnati® Hydraulic Shears are equipped with ball transfers in the table to reduce the effort needed to handle heavy plate (except C and D models). On machines up to 14' in length, two front gauge support arms and two stops are furnished as standard equipment. Solid stops are standard on F and larger models, disappearing stops are standard on C and D models. Four front gauge ...

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